## Lanier R/C

# 1/3<sup>rd</sup> Scale LASER 200

 $A_{ ext{lm ost}} R_{ ext{eady to}} F_{ ext{ly}}$ 



# W ARNING! THIS IS NOT A TOY! THIS IS NOT A BEGINNERS AIR PLANE

This R/C kit and the model you will build from it is not a toy! It is capable of serious bodily harm and property dam age. It is your responsibility, and yours alone - to build this kit correctly, properly installall R/C components and flying gear (engine, tank, radio, pushrods, etc. and to test the model and fly it only with experienced, competent help, using commonsense and in accordance with all safety standards as set forth in the Academy of Model Aeronautics Safety Code. It is suggested that you join the AMA and become properly insured before attempting to fly this model. If you are just starting R/C modeling, consult your local hobby dealer or write to the Academy of Model Aeronautics to find an experienced instructor in your area. Write to: A cademy of Model Aeronautics, 5151 Memorial Dr. Muncie, IN 47302

#### LIM ITED W ARRANTY

Lanier R  $\mathcal{K}$  is proud of the care and attention that goes into the m anufacture of parts for its m odel kits. The company warrants that for a period of 30 days, it will replace, at the buyers request, any part or m aterial shown to the company's satisfaction to have been defective in workm anship or material at the time of purchase.

No otherwarranty of any kind, expressed or implied, is made with respect to the merchandise sold by the company. The buyer acknowledges and understands that he is purchasing only a component kit from which the buyer will himself construct a finished flying model airplane. The company is neither the manufacturer of such a flying model airplane, nor a seller of it. The buyer hereby assumes the risk and all liability for personal or property damage or injury arising out of the buyers use of the components or the finished flying model airplane, whenever any such damage or injury shall occur.

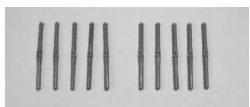
A ny action brought forth against the company, based on the breach of the contract of sale to the buyer, or on any alleged warranty thereunder, must be brought within one year of the date of such sale, or there after be barred. This one-year limitation is in posed by agreement of the parties as permitted by the laws of the state of Georgia.

### BUILDING INSTRUCTIONS

Before starting to build this kit, we urge you to read through these instructions thoroughly. They contain some important building sequences as well as instructions and warnings concerning the assembly and use of the model.

BUILDING SUPPLIES NEEDED
Hobby knife w /#11 blade
Medium Zap CA
30 Minute Z-poxy
Wire cutters
Pliers
Drillwith bits: 1/32", 1/16", 1/8", 5/32", 1/4"

See the list at the end of the instruction book for a list of additional R /C equipm ent you will need to complete the  $1/3^{\rm rd}$  Laser.



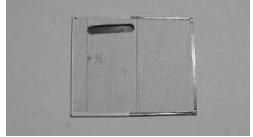
Locate (10) hinge points.



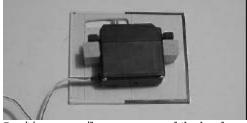
2. Use the picture as a guide to find the (5) holes in each aileron and each side of the wing. Test fita hinge in each hole.



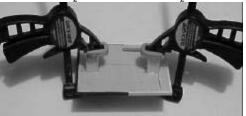
- 3. Put a smalldrop of oilon each hinge, then use 30 m inute epoxy on each hinge and hole. Press the ailerons in place, leaving a 1/32" gap at the hinge line, then w ipe off any excess epoxy off w ith alcoholand a paper towel.
- 4. A the two locations on the wing, rem ove the covering from the hole to install your aileron servo.



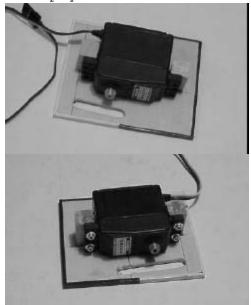
 M ark the location of the aileron servo plate rails on the inside of the plyw ood servo plate (aprox. 3/8"). Remove the covering from the hole for the servo arm.



6. Position your aileron servos and the hardwood blocks on the plates and mark the position.



7. Glue the blocks in place on the plates with 30 minute epoxy.



8. When cured, replace the servo and drill 1/32" pilotholes for the servo screws included with the

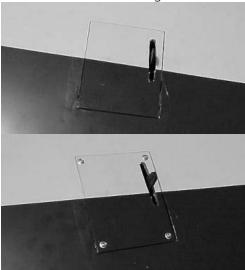
radio. Center the servo by hooking it up to the proper channel of your radio and centering the trin tabs.



 Install your servo horn so that it is protruding the hole of the plate and install the servo horn screw.



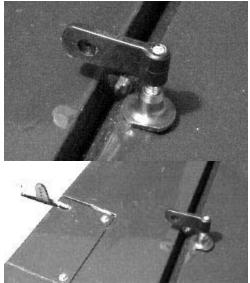
10. Use a piece of music wire or wooden dowel to help feed the servow ires through the wing. You will need to add extensions to the aileron servow ires to reach into the fuselage.



11. Fasten the servo plate to the hardwood plate rails in the wing with (4) #4 x % screws (dubro #382)



12. Locate the Sullivan aileron hardware, (2) 27/8" long 4-40 rods, (4) clevis, (2) couplers, (2) m achined nuts, and (2) 8-32 long" screws. Trim and thread the rods as needed. Installa clevison the end of each rod.



- 13. Installa (4) arm servowheelon the servo temporarily, making sure it is parallel to the wing. Locate the hard points in the ailerons, and pierce the covering with a sharp hobby blade. Install the (2) aileron controlhorn screws from the top of the wing, down through the aileron. Secure the boltwith the machined nut, and thread lock. Install the (2) couplers on the controlhorn bolts until the threads just show from the tops. Hook the links to the aileron couplers and lay the rods across the servo arm.
- 14. Install the two clevis on the ends of the 440 rod. A light he aileron on the wing and hold in position with a small piece of tape. A djust the clevis to the proper length, then install on the servo and coupler. Use red thread lock when adjusted, then install the clevis keeper.



15. Using a sharp hobby blade, cut the covering away from the wing tube and locating pin holes. Youmaywant to seal the covering down with CA or a sealing iron.



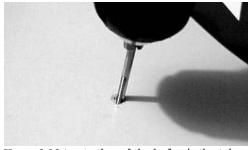
16. Test fit the wing tube through the fuselage. Use a ruler to help center the tube in the fuse, then mark the alignment with a permanent marker.



17. Tem porarily mount the wing on the wing tube, sliding the dowels in the locatorholes. Be careful to keep the tube centered in the fuse.



18. Locate the (2)  $6-32 \times 1"$  bolts. W ith the wings tight against the fuse, D rill (2) 0.1" holes through the alum inum tube.



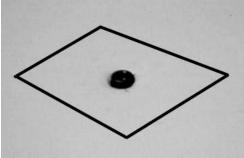
19. Use a 6-32 tap to thread the holes in the tube.



20. Counter sink the hard points 1/8" deep with a 1/4"drill bit. Work carefully to keep the wood from splitting.



21. Test fit the bolts in the holes. Put thread lock on one bolt and cover the bolt hole with 3m vinyl tape. Leave this bolt in place perm anently.



22. When ready for flying, put 3M clear viny ltape over the other bolt.



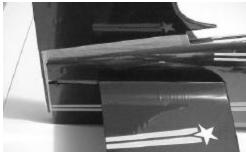
23. Tem porarily install the horizontal stabilizer.
You may need to sand the opening slightly to be able to slide it in, but be careful to keep the stabilizeraligned parallel to the wing.



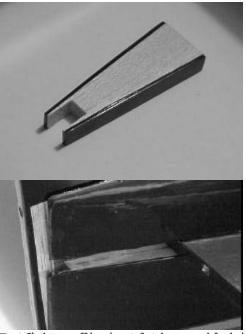
24. A lighthe stabilizerby measuring from each side to the center and equalizing the distance, then measure from the stabilizer tips to the trailing edge of the wing and set each side equal.



25. Mark the jointwith a feltmarkeron the top and bottom. Slide the stabilizerback out, then remove the covering from inside the marks, 1/8" inside the lines you marked. Use a sharp hobby blade to cut the covering. Be very careful to not cut the balsa under the covering. Slide the stabilizerback in the fuselage just until the exposed balsa is at the tail opening. Apply a thin coat of 30 m inute epoxy to the exposed balsa, then slide the stabilizer back in the tail. Re-align the stabilizerwith the marks you made earlier and double check yourm easurements to the wing from your building surface. Wipe off any excess glue with alcohol and a paper towel. Let set until cured.



26. Tem porarily install the vertical stabilizer in the horizontal slotat the rear of the fuse. M ark the jointw ith a felt tip m arker. M ake sure the stabilizer is aligned at 90° to the horizontal stabilizer, then rem ove the stabilizer and rem ove the covering as w as done w ith the horizontal stabilizer.



27. Test fit the smallhorizontal stab spacer block in the space behind the stab.

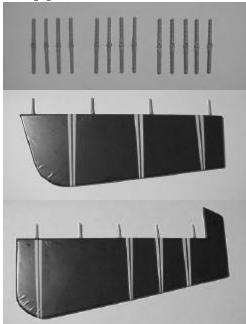


28. Spread som e epoxy on the spacerblock and insert in the rear of the fuse. Proceed to the next step before the epoxy cures.

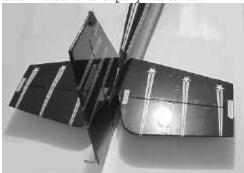


29. Putsom e 30 m inute epoxy in the slotand on the exposed balsa on the stabilizer, then slide together. Check that it is at 90° to the horizontal stabilizer. W ipe off any excess glue w ith alcohol

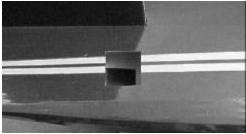
and a paper towel. Let set until cured.



30. Locate the (4) hinge holes in each of the elevator halves, (5) in the rudder, and corresponding holes on the stabilizers, then open the covering with a sharp hobby blade. Test fit one of the (13) hinges in each of the holes. Put a small drop of oil on each of the hinges. Install the hinges in the control surfaces only, using 30 minute epoxy, then align them by pressing onto a flat surface. Clean up any excess glue with alcohol. Do not install the surfaces on the stabilizers until the epoxy has cured.



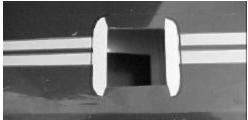
31. Install the surfaces on the rear of the fuselage using 30 m inute epoxy. Press in place and leave a 1/32" gap. W ipe off any excess glue with alcohol and a paper towel. Let set until cured.



32. Locate the servo openings on the sides of the fuse and cut the covering aw ay w ith a sharp knife.



33. Locate the tail servo ply plates and position them on both sides of the servo openings.



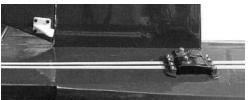
34. M ark the ply plate positions with a marker, then remove the covering with a sharp knife.



35. Glue the ply plates in place with 30 m inute epoxy, and clamp in place until cured.



36. Locate your tail servos and install 24" extension wires on the leads (secure them together with tape). Install the servos with the hardware included, then center them with your radio.



37. Use a straight edge to align the elevator and nudder control homs location.



38. Install the horns on the elevator halves with (4) 4-40 screws in each horn going through to the backing plate.



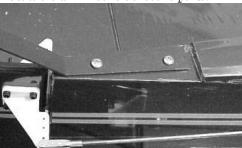
39. Install the rudderhorns by securing them with (4)4-40 screws and (4) nylon lock nuts.



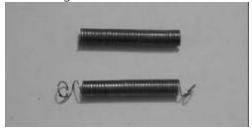
- 40. Install your servo arms (Dubro heavy duty, not included) on the servos.
- 41. Trial fit the 4-40 rods and clevis on the servos and homs, the 5 1/2" rods are for the elevator halves, the 10" rods are for the rudder. Two solder clevis are used on the rudder rods. Trim the rods to length as needed. When the lengths are determined and all surfaces are centered, lock the clevis on the rod with lock tite. (You can also solder one clevis in position if you want to be very secure) Also install the clevis keepers on the clevis pins.



42. Locate the tailwheelbracket and parts.



43. Fasten the tailbracket at the rear of the fuse with two #6 1/2 crews. Drill two 3/32" pilotholes before installing. Install so the angle is aligned with the edge of the vertical stabilizer.



44. Locate the springs for the tail, and prepare the ends by bending a loop on each end.



45. Install a spring on each side of the rudder.

Shorten the springs if needed to put even tension on the arms and keep the axle centered.



46. Install the tail wheel on the axle, then secure with the small wheel collar and set screw. Use some thread lock on the screw.



47. Locate the hard points in the tail surfaces for the tailbrace wires. Pierce the covering with a sharp blade. Put a slight bend in (12) of the tailwire brackets, then install them in the horizontal and vertical stabilizers as shown, with a bracket on both sides of the surfaces. Use a 4-40 screw and lock nut on each bracket.



48. Installa 2-56 clevis on the ends of the (8) 2-56 threaded rods, then install (4) rods in the middle hole of the vertical braces.



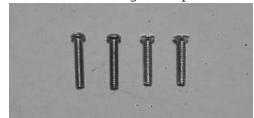
49. M ark the length of the rods about 1/4" past the largesthole in the horizontal braces, then trim. B end at 90 degrees, then insert in the hole. Secure with an L connector. A djustat the clevis end, but don't warp the horizontal surface.



50. Install the tail brace bracket using the rear#6 screw. A seem ble the other (4) tail brace wires the same as the top, then secure with the L connectors.



51. Make sure each clevis gets a keeper installed.

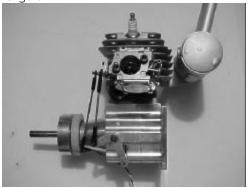


52. Locate the (4) 4 x 20mm screws for installation of the cow 1. (2) are round head screws, (2) are flathead screws.

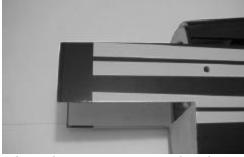


53. Place the fiberglass cow lon the fuse and fasten with the 4mm screws through the holes. The flat head screws go in the top end of the cow l.

M easure from the engine crank hole to the first form ersurface with a ruler. Write down the length.



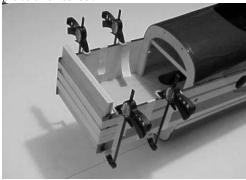
54. Now measure the length of yourm otorw ith the motorm ountinstalled, from the front of the prop backing plate to the rear of the mount. Subtract 1/1" from this length (for prop clearance of the cow 1).



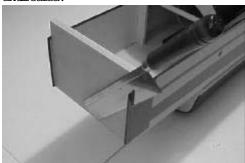
55. Subtract the motorm easurement from the cowl measurement. This will be the distance the firewall needs to be from the first former. Use a ruler and straightedge to make a 90 degree line on the fuse sides where the firewall should be installed.



56. G lue the firewall in the fuse at the marks you just scribed. Use 30 m inute epoxy and clamp in place until cured.



57. A djust the length of the 1/4 ply low erso the beveled edge is even w ith the front of the firewall. Remove the covering from the bottom of the firewall formers to allow glue to penetrate, and epoxy the plate in place. Clamp in place until cured.



58. When all is cured, cut the fuse sides flush with the firewall.



59. A djust the length of the engine box doublers, then glue in place with white glue or epoxy. Clampuntil set.



60. Glue the balsa triangle stock in place with CA.



61. Use a ruler to find the vertical center of the firewall and mark a straight line.



62. M ake a second m ark 1/8" to the right (w hile looking at the firew all from the front) of the centerm ark, and m ake a second m ark, then draw a line perpendicular to the first line.



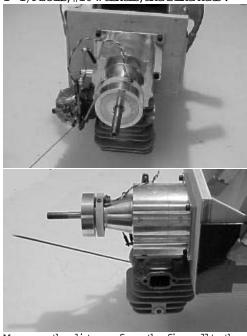
63. Measure down from the top of the firewall 2-1/4" and mark a horizontal line.



64. Centeryour engine mount on these lines, then mark the holes on the firewall.



65. D rill the holes for 10-32 bolts and tem porarily mount the engine on the firewallwith  $10-32 \times 1''-1/4$  bolts, #10 washers, and blind nuts.

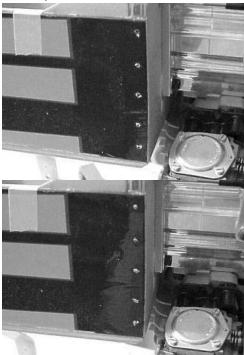


66. Measure the distance from the firewall to the front of the prop back plate and compare to the measurement you calculated earlier. You should have a minimum of 1/8" clearance from the back of the prop to the front of the cow ling. If needed, use some scrap plywood spacers to space the engine forward.

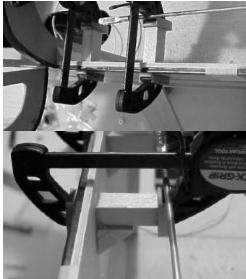


- 67. Place two #8 w ashers between the firewall and engine mount on both right side engine mounting bolts (facing the firewall) to give the engine right thrust.
- 68. When the engine is aligned properly, install the 10-32 nylon lock nuts in place inside the

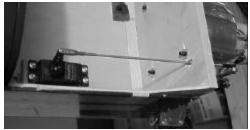
firew all, behind the blind nuts.



- 69. Drill (5) 3/32" holes on each side of the firewall, through the fuse sides about 1" deep. Press a wood toothpick into the hole, then cutoff flush with some wire snips. Apply several drops of thin CA on each toothpick.
- 70. M ark on the firewall the location where the throttle control rod should pass through. D rill the marked hole with a 1/8" aircraft drill bit.



71. Using your servo as a guide, glue the two hardwood servo blocks to the fuse side using 30 m inute epoxy. Cuta small piece of balsa triangle stock to fillet the servo rails and fasten with CA.



72. Make sure your carburetor and throttle servo are at low position. Reverse your servo if necessary. Thread the 2-56 clevis on the 12" rod, then snap the clevis on the servo arm. Installan EZ connector in the hole on your carburetor approximately the same length of the servo arm. Trim the throttle control rod to approximate length, then insert through the hole in the EZ connector. Tighten the connector enough to test the throw of the servo and adjust as needed to allow formaximum throw, but not bind the servo. When satisfied, trim the control rod to 1/4" past the EZ connector. Install the servo hom screw. When everything is fit, then fuel proof the firewallw ith polyurethane or thinned epoxy.



73. Test fit the cow lover the engine to see what needs to be relieved. SHAVE THE TOPCORNERSOF THE FIREW ALL TO ELIM INATE RUBBING ON COW L.



74. Use masking tape to mark the areas that need to be removed for the head of the engine to clear the cowl, then test fit.



75. You will need to relieve more of the cowl, depending on the muffleryou decide to use.



76. Install the landing gearon the bottom of the fuse with the included 4mm screws and washers.



77. Position the gear fairing on the gear, then glue in place with goop. Clamp in place until dry.



78. Locate the position of the axle hole in the wheel pants using the 4" wheel as a guide.



79. M ark the size of the axle hole w ith the plywood wheel pantplate, then drill with a dremel grinding bit.



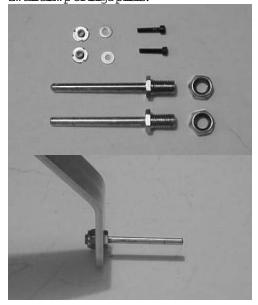
80. Center the wheel pant plate inside the pant, then fasten with 30 m inute epoxy.



81. Secure the axle supportplate on the opposite side, keeping the wheelpantlevel.



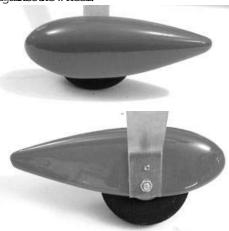
82. Press the 4-40 blind nut into the plate using a small clamp or large pliers.



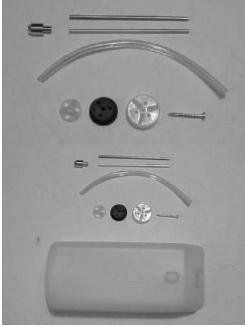
83. Bolt the axle through the landing gearw ith the axles pointing out. Use thread lock on the bolt.



84. Install the tip of the axle through the pant, then a collar, the 4"w heel and collar, then slide the assembly all the way down the axle. Tighten the wheel collarso that it does not bind the wheel against the wheel.



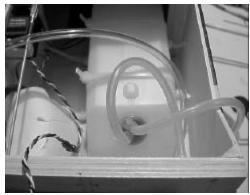
85. A lign each wheel pant to the fuse so that it is level with the thrust line and the reardoes not drag the ground, and keep the pair equal. Drilla 1/8" hole in the landing gear to align with the 4-40 blind nut, then install the bolt and washer. USE LOCKTITE ON THIS BOLT!



86. Locate the fuel tank and rem ove all the components for assembly. Check the inside of the tank for any dust or plastic shavings. Blow out if needed. If you are going to use a glow engine, you need to replace the stopper and line with silicone parts.



87. Bend the metal fuel tubes so the vent line fits into the button on the top, and the pikup line is angled toward the bottom justa few degrees, then insert in the fuel stopper. Insert the clunk on the end of the silicone fuel tubing and cut to required length that allow it to move freely at the end of the tank. Insert the nut and bolt in the stopper, then install the stopper in the tank and tighten.



- 88. Secure the tank in the fuse with cable ties through holes in the fuse floor.
- 89. Installyour fuel line on the end of the tank lines to the muffler pressure and carburetor fittings.

  M ake sure to allow enough extra line to the needle valve line to give access for filling.



90. Locate the holes for the coockpit screws and remove any covering with a sharp knife.



91. Test fit the cockpit cover and 4 m m  $\,$  flat head screws.



92. Trim the clearplastic canopy 1/4" from the scribed line, then test fit on the fuselage. Trim if needed. W ash the canopy outwith coolwater and dish detergent, then dry with a paper towel.



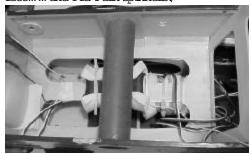
93. Now is the time to install any cockpit details, such as dashboards or pilots (NOT INCLUDED). Secure them firm by in the cockpit with epoxy.



94. Install the canopy on the fuselage with epoxyor "goop". Hold in place with tape until cured.



95. With your engine fully setup, now reinstall the cow ling and fasten in place with the cow l screws. Installyour prop and 4" spinner. (We recommend Tru Turn spinners.)



96. Tem porarily place your battery and receiver in the fuse, then install the wing. You want the

plane to balance on the wing tube center.

97. M ove your battery for or aftas needed to achieve a balance. If needed, put the battery in the forward compartment, behind the firewall.

When the proper radio gearposition is found, wrap the gearwith foam and secure in place with Velcro or rubberbands.

#### CONTROL THROW S

Rudder: Low rate - 1-1/2" each way

High rate -allyou can get

Elevator: Low rate -1" each way

High rate - allyou can get

Ailerons: Low rate - 1/2" each way

High rate - allyou can get

### PRE-FLIGHT NOTES

Before the first flightyou should double check a few things to ensure a long life for yournew plane.

- Balance the Laserw ith the fuel tank empty.
   A djust as needed for your particular flying style,
   but startw ith the CG forward for the first few
   flights.
- 2. Check the control surface throws twice. You may want to change them later, but use the suggestions as a starting point.
- 3. Break in the engine and test run it. Have it ready before you head to the field.
- 4. Range check the radio with the engine running to make sure there are no intermittent radio problems.

Double check that all the hardware, nuts, bolts, and hinges are tight.

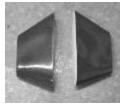
INCLUDED M ATERIALS



Horizontal Stab and elevator halves



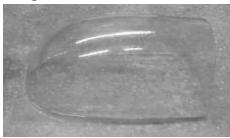
Fiberglass w heelpants



Landing gearcuffs



Fiberglass cow 1



C lear canopy



Fuselage and cockpithatch



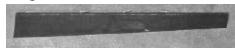
W ood bag and firew all



Alum inum wing tube



W ing halves



A ilerons



Rudder and Vertical stab

### HARDW ARE LIST

#### W ings

- 2 HD adjustable controlhom
- 2 2& 7/8" 4-40 threaded rods
- 2 6-32 x 1" cap screw
- 10 large hinge points
- 8 #4 x 1/2 sheetm etal screw
- 4 4-40 clevis

### Tail

- 13 large hinge points
- 4 large tstyle horns (included)
- 12 4-40 x 3/4 cap screw
- 4 4-40 nylon lock nuts
- 2 10"4-40 threaded rod
- 2 51/2"4-40 threaded rod
- 6 4-40 clevis
- 2 Solderclevis
- 2 #6 x 3/4" pan head screw
- 1 1-1/4 tailwheel
- 1 Ohio superstartailwheelbraket
- 2 1/8"wheelcollars
- 12 tailbrace brackets
- 8 18"2-56 threaded one end rod
- 8 2-56 clevis
- 8 nylon L connectors
- 1 2"x3/4" alum inum plate with 5 holes, #6 size in center, 3/32 in 4 corners
- $6 4-40 \times 3/4$  cap screw
- 6 4-40 nylon lock nuts

#### Cowl

- 2 4 x 20mm round head screws
- 2 4x20mm flatheadscrew
- 1 24 oz fueltank
- 2 Large nylon cable ties

#### Enginem ount

- 4 10-32 x 1-1/2 cap screw
- 8 #10 washer
- 4 10-32 nylon lock nuts
- 1 12"2-56 rod
- 1 2-56 clevis
- 1 ez connector

### Landing gear

- 4 4 x 22mm round head screws
- 4 4mmwasher
- 2 4-40 blind nuts
- 2 248 3/16 axle
- 2 4"wheel
- $2 4-40 \times 1/2$  cap screw
- 2 #4 washer
- 1 Aluminum landing gear

#### Canopy

4 3 x 20m m flathead screw

ADD ITIONAL EQUIPM ENT NEEDED TO COM PLETE YOUR 1/3<sup>rd</sup> LASER ARF

#### G eneral

32-422 stroke R/C engine and muffler

 ${\tt G}\,{\tt as}\,{\tt fiuelline}$ 

M in im um of 4 chan. radio setreq. with (7) servos

30 m inute Z-poxy

Medium ZapCA (green)

Thin Zap CA (pink)

Zap a dap goop

(1) radio foam

Tru Turn 4" spinner

6/32 tap

3M vinyltape

WilliamsBro.Pilotfigure